

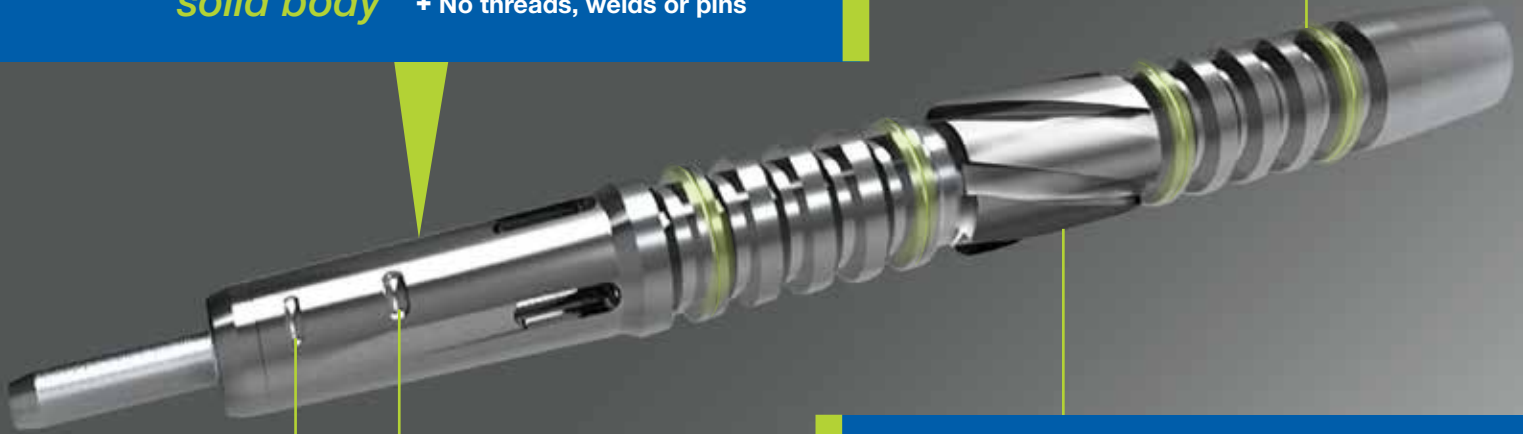
# Surge® RAGE Series Rage Plunger

The ONLY one-piece, solid-body continuous flow plunger

**Patent pending,  
one-piece  
solid body**

- + Exceptional structural integrity
- + Fewer components
- + Heat-treated alloy steel
- + No threads, welds or pins

**Wear rings in 4 places**  
+ On ends and center



**Patent pending** “crimple”  
permanent locking process  
prevents de-construction

**Patent pending** “centralized fluted  
design” for more aggressive rotation

- + For deviated wells
- + For sand makers

## Surge RAGE Series Rage Plunger

### Two Diameters Available

- + 2 3/8” Rage Plunger
- + 2 7/8” Rage Plunger

### Body Area

- + Solid ONE piece design\*
- + Heat-treated alloy steel
- + Exceptional “crimple” fastening method\*
- + Incorporated wear rings
- + Centralized fluted design  
(other options available)\*
- + Multitude of slot sizes available  
for various production rates



*Optional Surge Rage  
plunger with patent  
pending “centralized  
helix” generates slow  
rotation for even wear*

\* PATENT PENDING

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